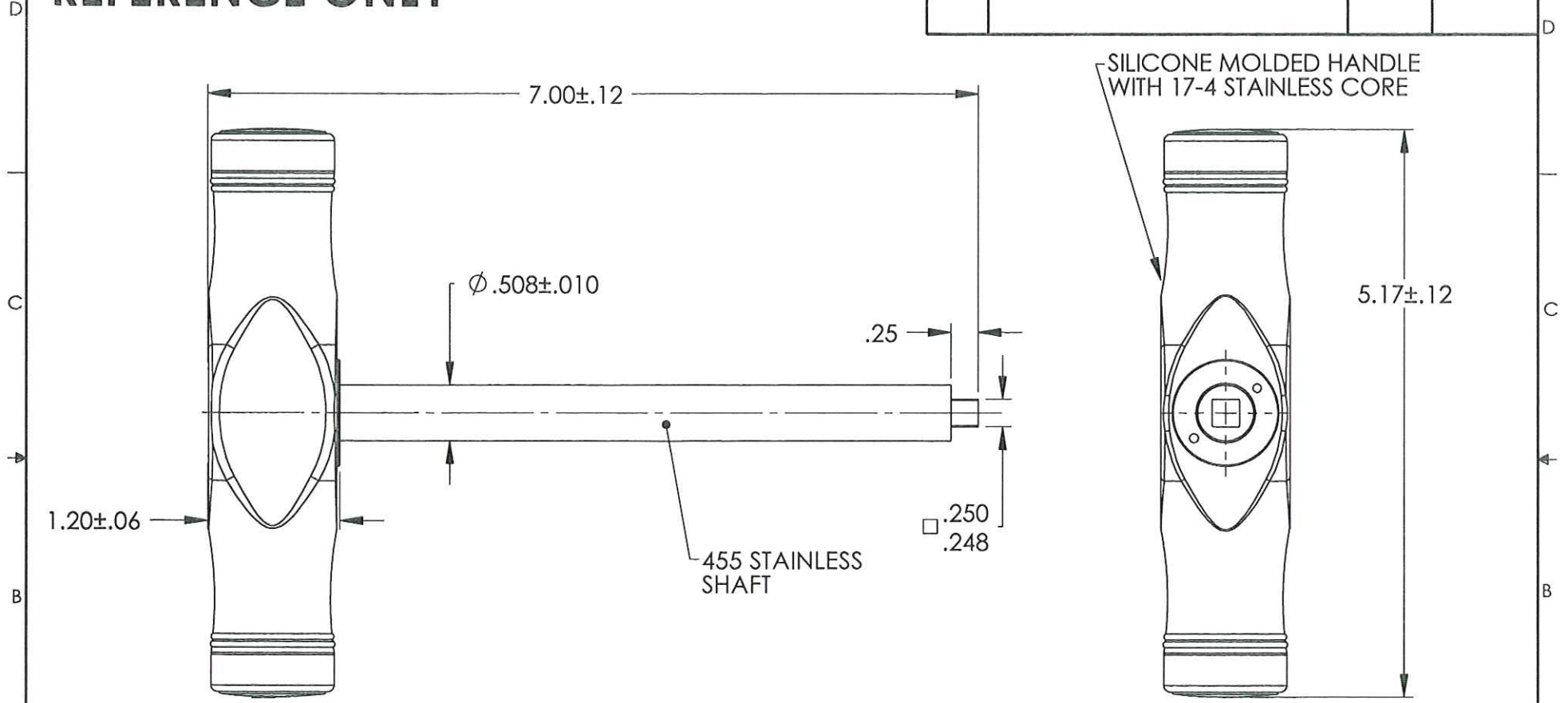


# ILLUSTRATION DRAWING REFERENCE ONLY

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	ECN 8177	6/26/08	GDD



SILICONE MOLDED HANDLE  
WITH 17-4 STAINLESS CORE

455 STAINLESS  
SHAFT

## CUSTOMER APPROVAL

APPROVED BY: \_\_\_\_\_  
DATE: \_\_\_\_\_

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
FRACTIONS DECIMALS ANGLES  
±1/32 .X ±.020 ±1°  
.XX ±.010  
.XXX ±.005  
.XXXX ±.0005



GAUTHIER BIOMEDICAL, INC.  
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GRAFTON, WI 53024  
(262) 546-0010 ph. (262) 546-0011 fax  
E-mail: engineering@gauthierbiomedical.com

MATERIAL SEE DETAILS  
HEAT TREAT  
FINISH  
PASSIVATE

APPROVALS	DATE
DRAWN MCS	1/23/08
CHECKED MCS	6/26/08
APPROVED MCS	6/26/08
DO NOT SCALE DRAWING	
ANODIZE	

DESCRIPTION  
TORQUE LIMITER  
BALANCED SILICONE T-HANDLE  
W/BLANK EXTRA LONG SHAFT

INSPECTION  
SYMBOLS  
○ CRITICAL  
○ AQL

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SIZE PART NUMBER G412154 (CC) REV. A  
SCALE 0.75:1 CAD FILE: G412154 (cc) SHEET 1 OF 2

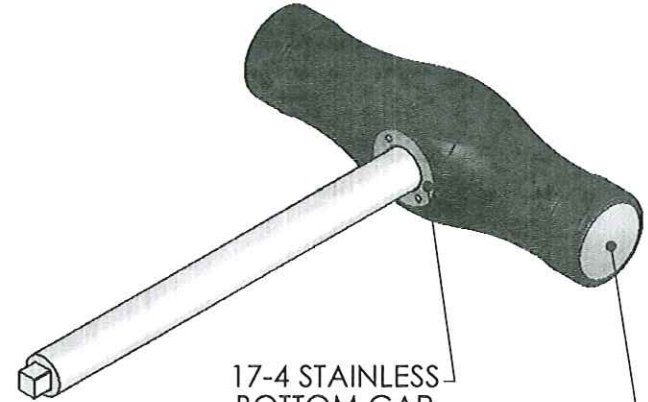
# ILLUSTRATION DRAWING REFERENCE ONLY

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	ECN 8177	6/26/08	GDD

17-4 STAINLESS  
TOP CAP



17-4 STAINLESS  
BOTTOM CAP



300 SERIES STAINLESS  
END CAPS

## CUSTOMER APPROVAL

APPROVED BY: \_\_\_\_\_  
DATE: \_\_\_\_\_

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### INSPECTION SYMBOLS

-  CRITICAL
-  AQL

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
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MATERIAL	SEE DETAILS	APPROVALS	DATE	DESCRIPTION
HEAT TREAT		DRAWN	MCS 1/23/08	TORQUE LIMITER
FINISH		CHECKED	MCS 6/26/08	BALANCED SILICONE T-HANDLE
PASSIVATE		APPROVED	MCS 6/26/08	W/BLANK EXTRA LONG SHAFT
DO NOT SCALE DRAWING				
		SIZE	PART NUMBER	REV.
		A	G412154 (CC)	A
		SCALE 1:1	CAD FILE: G412154 (CC)	SHEET 2 OF 2